



**Carolina Knife Company**  
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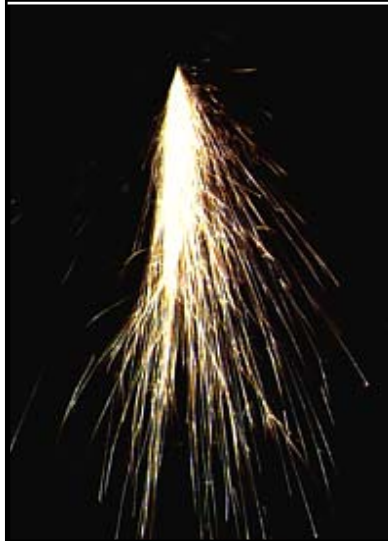
**DETERMINING THE GRADE OF  
FERROUS METAL BY SPARK  
CONFIGURATION.**

**NOTE THE FOLLOWING  
CHARACTERISTICS WHEN  
OBSERVING THE SPARK LINE:**

- **COLOR OF THE SPARK.**
- **LENGTH OF THE SPARK LINE**
- **CHARACTERISTICS OR  
"TAILS" AT THE END OF THE  
SPARK LINE**

**\*\*SPARK LENGTHS ARE APPROXIMATE.**

**GRADE (CRS)  
SPARKS 29" LONG**



**GRADE (52100)  
SPARKS 18" LONG**



**GRADE (01)  
SPARKS 18" LONG**



**GRADE (D-2)  
SPARKS 16" LONG**



**GRADE (D-3)  
SPARKS 12" LONG**



**GRADE (M-2)  
SPARKS 22" LONG**



**GRADE (CPM-10V)  
SPARKS 21" LONG**

